

## Product Evaluation Report

*of*

**Tubelite, Inc.**  
**Series 400T Curtain Wall – Captured Glass**  
**(Non-HVHZ) (Non-Impact)**

*for*

**Florida Product Approval**

**FL# FL27506**

**Report No. 9054**

### Current Florida Building Code

<b>Method:</b>	<b>1 – D (Engineering Evaluation)</b>
<b>Category:</b>	<b>Panel Walls</b>
<b>Sub – Category:</b>	<b>Curtain Walls</b>
<b>Product:</b>	<b>400T Curtain Wall – Captured Glass</b>
<b>Materials:</b>	<b>Aluminum</b>
<b>Product Dimensions:</b>	<b>See Installation Instructions, TLI027</b>

### Prepared for:

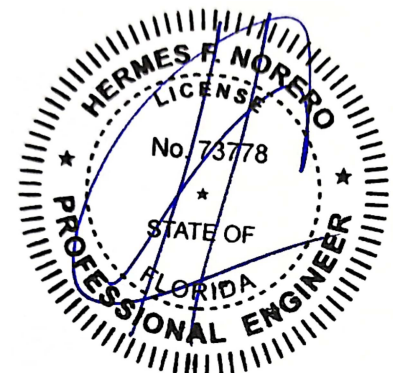
**Tubelite, Inc.**  
**3056 Walker Ridge Drive N.W.**  
**Walker, Michigan 49544**

### Prepared by:

**Hermes F. Norero, P.E.**  
Florida Professional Engineer # 73778  
Date: 12/21/2023

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Hermes F. Norero, P.E.  
Florida No. 73778

1900 NE MIAMI CT. SUITE 2-15, MIAMI, FL 33132

**Manufacturer:** Tubelite, Inc.  
**Product Category:** Panel Walls  
**Product Sub-Category:** Curtain Walls  
**Compliance Method:** State Product Approval Method (1)(d)  
**Product Name:** Series 400T Curtain Wall – Captured Glass  
(Non-HVHZ) (Non-Impact)

**Scope:** This is a Product Evaluation Report issued by Hermes F. Norero, P.E. (FL # 73778) for **Tubelite, Inc.** based on Method 1d of the State of Florida Product Approval, Department of Business and Professional Regulation - Florida Building Commission.

Hermes F. Norero, P.E. does not have nor will acquire financial interest in the company manufacturing or distributing the product or in any other entity involved in the approval process of the product named herein.

This product has been evaluated for use in locations adhering to the current Florida Building Code.

See Installation Instructions **TLI027**, signed and sealed by Hermes F. Norero, P.E. (FL # 73778) for specific use parameters.

**Limits of Use:**

1. This product has been evaluated and is in compliance with the current Florida Building Code, **excluding** the “High Velocity Hurricane Zone” (HVHZ).
2. Product anchors shall be as listed and spaced as shown on details. Anchor embedment into substrate material shall be beyond wall dressing or stucco.
3. When used in areas requiring wind borne debris protection this product complies with Chapter 16 of the current Florida Building Code and **does require** an impact resistant covering.
4. Site conditions that deviate from the details of installation instructions **TLI027** require further engineering analysis by a licensed engineer or registered architect.
5. See Installation Instructions **TLI027** for size and design pressure limitations.

**Quality Assurance:** The manufacturer has demonstrated compliance of manufacture of products in accordance with the current Florida Building Code for manufacturing under a quality assurance program audited by an approved quality assurance entity through **Architectural Testing, Inc., an Intertek Company.** (FBC Organization # QUA1844)

**Performance Standards:** The product described herein has been evaluated per:

- AAMA 501-15
- AAMA 501.1-17
- AAMA 501.4-09
- AAMA 501.5-07
- AAMA 501.7-11
- ASTM E283-19
- ASTM E330-14(21)
- ASTM E331-00(16)

**Referenced Data:**

1. Product Testing performed by **Architectural Testing, Inc.**  
(FBC Organization # TST1527)  
Report #: B3864.03-450-18, Report Date: 08/28/2012
2. Product Testing performed by **Quast Consulting & Testing, Inc.**  
(FBC Organization # TST8039)  
Report #: QCT16-4126.01, Report Date: 06/22/2017
3. Product Testing performed by **Construction Consulting Laboratory**  
(FBC Organization # TST1685)  
Report #: CCLI 18-063, Report Date: 06/27/2018

**Installation:**

Refer to Installation Instructions (**TLI027**) for anchor spacing and more details of the installation requirements.

**Design Pressure:**

Refer to Installation Instructions (**TLI027**) for design pressures based on size, configuration, and glass types.

#### Equivalence of Test Standards:

Various test standards have been evaluated for differences in test methodology, if any, between tested editions of the test standards listed below and those editions referenced in the current Florida Building Code. **Tubelite, Inc.** has tested their products to the following test standard edition(s):

- 1) AAMA 501-05
- 2) ASTM E283-04(12)
- 3) ASTM E330-14
- 4) ASTM E331-00(09)

Chapter 35 of the current Florida Building Code references the following editions of the above mentioned test standards:

- 1) AAMA 501-15
- 2) ASTM E283-19
- 3) ASTM E330-14(21)
- 4) ASTM E331-00(16)

After review of the above mentioned referenced standards and editions, it has been found that the results and tests carried out meet the requirements for compliance. All referenced standards have been found to be equivalent.

The testing on this product complies with the requirements specified within the AAMA 501-15 standard, as required by the Florida Building Code. This standard is listed under Chapter 35 of the current Florida Building Code and titled "Methods of Tests for Exterior Walls". At a minimum, AAMA 501-15 requires exterior wall systems be tested to ASTM E283, ASTM E330 and ASTM E331 test standards.

**Tubelite, Inc.** has successfully tested their products to ASTM E283, ASTM E330, and ASTM E331 in accordance with the test requirements set forth within the applicable test standard. All test methods and procedures may be considered equivalent or better than those in AAMA 501-15.